

Detailed Description of the recording of a spectrogram

The recording of a spectrogram can be described in detail as follows: The time-domain signal is firstly resampled towards an angular-domain signal. As the signal is equidistant in angle being subsequently Fourier-transformation it results an order spectrum. The emerging ratios between measured speed and frequencies (resulting in a constant order) can be attributed to different components based on their geometry and assembly. Hence, the vibration amplitudes are not plotted against frequency [Hz] but against orders (Hz/rpm).

The complete measurement consists of an acceleration of the engine up to a maximum speed. For a fixed set of rpm-values, a spectrum is calculated and assembled to a spectrogram as shown in Figure 1. Its x-axis shows the orders and the y-axis sorts the spectra by their speed. Consistent excitations of constant orders result in vertical lines, while resonances (being constant in frequency) show as approximate $1/x$ -trends. The volume of the structure-borne noise in each order can be determined in a color scale, where in the example figure brighter colors represent particularly loud orders. In the context of vibration measurements in serial manufacturing, regions of loud frequencies tend to be a good indicator for an error within a measured engine. The general volume of an engine rises with its speed. Therefore, a direct comparison between different speeds is more meaningful if the residual value is calculated for each point in the spectrogram. The residual value consists of a deviation from the measured value to the mean value μ of an ensemble of engines, divided by the corresponding standard deviation σ . This sets each deviation into the correct context as a deviation of 3[dB] occurring in regions with low scatter (e.g. $\sigma = 1$ [dB]) are weighted more strongly. This indicates a severe deviation from the normal state of the engine. In contrast the same deviation of 3[dB] may be part of the normal scatter in other regions with (e.g. $\sigma = 5$ [dB]). In the latter case the deviation is seen as normal. Consequently, the view of residual values directly promotes significant and suppresses non-significant deviations.

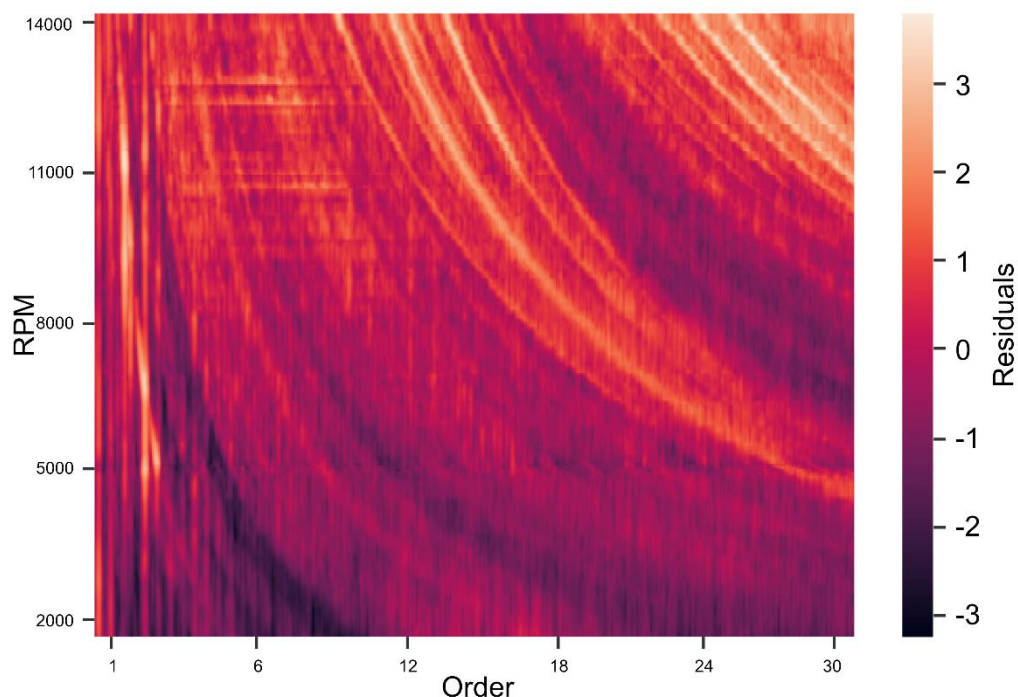


Figure 1: Spectrogram of structure-borne noise for an engine, where rpm is shown on the y- and orders on the x-axis. The color indicates the volume of the measurement compared to the mean serial distribution of all engines.

Interview Guideline - Design Study IRVINE

Participant information:

Name:

Age:

Department:

Professional background:

Years of experience in the problem domain:

Duration of the interview:

Introduction:

Do you agree to record the audio of this interview?

We start with a small recap on the Hypermatrix from our initial kick-off meeting. Next, we continue with a system introduction, explaining every view to you in detail. After that, we will give you specific task, which you need to execute. Finally, we will ask you some open-ended questions about IRVINES system components. For a general system evaluation, we will do a questionnaire (SUS Scale) after the interview is done. If you have any questions, feel free to interrupt anytime!

Task:

Please find error prone engines and provide labels and annotations for each engine.

Open ended Questions:

- 1) Please describe in our own words how you did select an engine with IRVINE.
- 2) How could you determine that exactly this engine was relevant for an in-depth analysis?
 - a. How did the cluster view help you in selecting a specific engine?
 - b. How did the table view help you in selecting a specific engine?
- 3) After you selected an engine; Please describe in your own words how you analyzed the selected engine.
- 4) How could you determine, which sub-components (A-Bearing/B-Bearing...) were relevant?
 - a. How did the Hypermatrix view help you with your analysis?
 - b. How did the spectrogram view help you with your analysis?
 - c. How did the line chart help you with your analysis?
 - d. How did the scatterplot help you with your analysis?
 - e. How did the bar chart help you with your analysis?
- 5) Did you use previous domain knowledge to guide your analysis (by clicking on the suggest label button, or the label bar chart view)
 - a. How did this domain knowledge help you with your analysis?
- 6) Were you able to solve the given task with IRVINE?
- 7) What were your original expectations of IRVINE?
- 8) Is there anything you would like to change in the system, which could facilitate your analysis?

SUS Scale

1. I think that I would like to use this system frequently

1. Strongly disagree	2	3	4	5. Strongly agree

2. I found the system unnecessarily complex.

1. Strongly disagree	2	3	4	5. Strongly agree

3. I thought the system was easy to use.

1. Strongly disagree	2	3	4	5. Strongly agree

4. I think that I would need the support of a technical person to be able to use this system.

1. Strongly disagree	2	3	4	5. Strongly agree

5. I found the various functions in this system were well integrated.

1. Strongly disagree	2	3	4	5. Strongly agree

6. I thought there was too much inconsistency in this system.

1. Strongly disagree	2	3	4	5. Strongly agree

7. I would imagine that most people would learn to use this system very quickly.

1. Strongly disagree	2	3	4	5. Strongly agree

8. I found the system very cumbersome to use.

1. Strongly disagree	2	3	4	5. Strongly agree

9. I felt very confident using the system.

1. Strongly disagree	2	3	4	5. Strongly agree

10. I needed to learn a lot of things before I could get going with this system.

1. Strongly disagree	2	3	4	5. Strongly agree